

Developing Cryogenic Heat Exchangers for Selective Cabin Air Separation

Completed Technology Project (2017 - 2018)



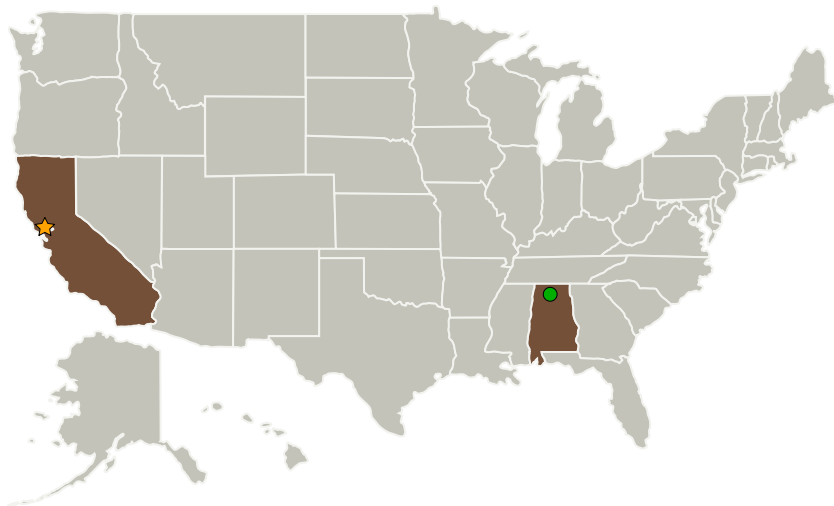
Project Introduction

Two HEXs will be designed that will interface with in-house Stirling cryo coolers: the residual H₂O/VOC cold trap, and the CO₂ deposition chamber. We'll calculate surface area requirements for the subscale system using flow rates and cooling power, generate multiple CAD designs, and thermally model select ones to confirm performance of the design. Successful designs will be 3D printed in Cu and installed in the subscale cryo CO₂ removal system. Performance and power savings will be compared to determine the most efficient prototypes. Next steps include incorporation of deep space passive thermal radiators to further reduce power. Proposal of full-scale CO₂ removal ground system testing and eventually flight test system, as well as submission of technical papers, patent applications, and collaboration with industry partners that perform selective air separation processes.

Anticipated Benefits

Any group invested in CO₂ collection may benefit from this technology, including spacecraft cabin scrubbing on future missions (e.g. Gateway), Mars ISRU, EPA and sequestration efforts, industry gas separation, etc. Methods employing cryocoolers to collect CO₂ are already being developed by some of these groups.

Primary U.S. Work Locations and Key Partners



Developing Cryogenic Heat Exchangers for Selective Cabin Air Separation

Table of Contents

| | |
|----------------------------------------------|---|
| Project Introduction | 1 |
| Anticipated Benefits | 1 |
| Primary U.S. Work Locations and Key Partners | 1 |
| Project Transitions | 2 |
| Project Website: | 2 |
| Organizational Responsibility | 2 |
| Project Management | 2 |
| Technology Maturity (TRL) | 2 |
| Technology Areas | 3 |
| Target Destinations | 3 |

Developing Cryogenic Heat Exchangers for Selective Cabin Air Separation

Completed Technology Project (2017 - 2018)



| Organizations Performing Work | Role | Type | Location |
|--------------------------------------|-------------------------|-------------|---------------------------|
| ★ Ames Research Center(ARC) | Lead Organization | NASA Center | Moffett Field, California |
| ● Marshall Space Flight Center(MSFC) | Supporting Organization | NASA Center | Huntsville, Alabama |

Primary U.S. Work Locations

| | |
|---------|------------|
| Alabama | California |
|---------|------------|

Project Transitions

▶ **October 2017:** Project Start

✓ **September 2018:** Closed out

Closeout Summary: In order to utilize the difference in condensation and deposition temperatures of air components as a reliable method to separate CO₂ from spacecraft cabin atmosphere, the cooling power required must be optimized. Therefore, the cold surface extension, or finhead, to be attached to a cryocooler and capture the CO₂ was modeled to predict both thermal and mass transfer performance. The finhead was designed with a complex geometry to increase surface area and promote turbulent airflow, then fabricated via selective laser melting. The finhead was installed in the subscale CO₂ Deposition system and its performance was tested. The initial finhead design did not perform as well as expected due to having too low of a surface area to mass ratio, but the effect of the design on the performance is now understood and will be implemented on future iterations until the CO₂ capture is optimized. The current TRL level is 4, but the CO₂ Deposition system will continue to be developed.

Project Website:

https://www.nasa.gov/directorates/spacetech/innovation_fund/index.html#.VC

Organizational Responsibility

Responsible Mission Directorate:

Space Technology Mission Directorate (STMD)

Lead Center / Facility:

Ames Research Center (ARC)

Responsible Program:

Center Innovation Fund: ARC CIF

Project Management

Program Director:

Michael R Lapointe

Program Manager:

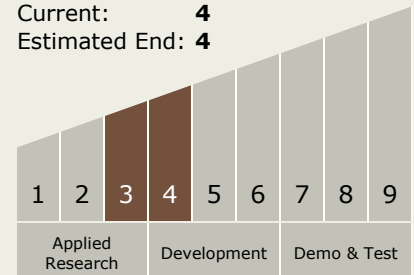
Harry Partridge

Principal Investigator:

Grace A Belancik

Technology Maturity (TRL)

Start: **3**
Current: **4**
Estimated End: **4**



Developing Cryogenic Heat Exchangers for Selective Cabin Air Separation

Completed Technology Project (2017 - 2018)



Technology Areas

Primary:

- TX06 Human Health, Life Support, and Habitation Systems
 - └ TX06.1 Environmental Control & Life Support Systems (ECLSS) and Habitation Systems
 - └ TX06.1.1 Atmosphere Revitalization

Target Destinations

Earth, The Moon, Mars